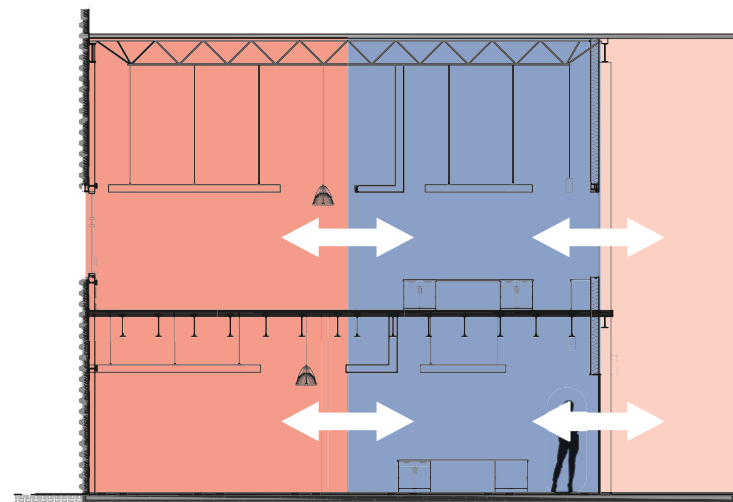


TRANSPARENCY



- Workstations
- Laboratories
- Distribution Center



PLACEMAKING

The new research neighborhoods connect visually to the main product distribution center. The design places administrative functions adjacent to laboratories and the distribution center, and each are treated with full-height glazing to maximize the transparency among the

various functions.